

Date: Thursday, 31/07/2008 2:44:20 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: HEAD REST ASSEMBLY CENTER		
Job Number	: 40817-2			Part Number	: D412724041		
Estimate Number	: 10861			Drawing Number	: N/A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 31/07/2008	S.O. No.	:	Drawing Revision	: N/A		
Prsht Rev.	: NC			Material	:		
First Issue	: 30/07/2008	Type	: SMALL /MED FAB	Due Date	: 06/08/2008		
Previous Run	: 40168			Qty:	12	Um:	Each
Written By	:			Split 12			
Checked & Approved By	: JUO 08.7.31						
Comment	: Est Rev:A 04.09.08 New Issue KJ/JLM						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL If D412-724-041 is a W/O on its own, Photocopy bluefile and create labels per PPP D412-724-041 CHG001	N/A
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D3303041	Head Rest	
		Comment: Qty.: 1.0000 Each(s)/Unit Total: \$2.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3303-041 Head Rest 124018 41188	
4.0	D3304041	Tube Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total: \$2.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3304-041 Tube Assembly 40860	
5.0	AN52510R6	Screw	
		Comment: Qty.: 4.0000 Each(s)/Unit Total: \$48.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 AN52510R6 Screw M161203	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: HEAD REST ASSEMBLY CENTER

Job Number: 40817

Part Number: D412724041

Job Number:



Seq. #: Machine Or Operation:

Description :

4 AN525-10R6 Screw \_\_\_\_\_

6.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-724-041

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

PPP 46806

AS 08/09/18 (A)

8.0 QC21 FINAL INSPECTION/W/O RELEASE



08/09/18 (A)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



AS 08-09-18  
L 08-09-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries